

synchronous motors

hysteresis motors
and
salient pole
induction motors

ELINCO

electric indicator company inc., springdale connecticut, u.s.a.

purpose of this catalog

This catalog was prepared to give you physical specifications and electrical characteristics of ELINCO'S synchronous motors.

For many years ELINCO has worked with many of the country's leading engineers, in large companies and in small, assisting them in the solution of difficult problems of heat, humidity, vibration, shock, torque, acceleration, weight, mounting and special design.

No problem is too small, few are too tough. Why not let us assist you?

ELINCO

electric indicator company, inc., springdale, conn.

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In the field of the smaller size fractional and subfractional horsepower motors, there are but two popular types of synchronous motors, the hysteresis and the reluctance or salient pole synchronous motor.

characteristics of hysteresis type

noise and vibration

The hysteresis synchronous motor has a rotor, which is perfectly smooth and homogeneous, hence the flux path is of uniform permeability as the rotor rotates, and there is no magnetic pulsating due to slots or pole saliency. This type of motor is therefore much quieter and freer from vibration than other types of synchronous motors.

torque

Since the flux path has uniform permeability in a material that is homogeneous and with a constant hysteresis loss, there is no variation in torque throughout the 360° of angular rotation; the motor develops a constant torque and is free of any torque pulsation under conditions of constant load.

speed

The hysteresis synchronous motor rotates at constant speed regardless of load variations within the rating of the motor, however the rotor does assume a load angle which changes with variations in load or line voltages.

As the rotor does not require any pole saliencies, this type of motor can be designed for a large number of poles and low speed synchronous operation. Since the hysteresis synchronous motor does not require definite rotor poles, characteristic of a particular speed, the same rotor can be used for multi-speed units.

load inertia

The hysteresis synchronous motor is capable of synchronizing high inertia loads, being unaffected by load inertia, it need only be powerful enough to drive the frictional component of load. The hysteresis synchronous motor can pull into synchronism high inertia loads that would require a salient pole motor several times its horsepower rating.

starting torque

The hysteresis synchronous motor has a smooth and uniform starting torque throughout 360° of rotor position, has no low points of torque or tendency to cog. In some cases where very uniform tension is required it might be desirable to use this type of motor as a torque motor.

phasing

The hysteresis motor, not having definite poles on the rotor, will lock in phase in an infinite number of positions with respect to line voltage.

summary

The inherent characteristics of the hysteresis synchronous motor are:

- Freedom from noise, vibration and hunting.
- Rotates at constant speed regardless of load and voltage variation within the rating of motor.
- Can pull into synchronism high inertia loads.
- Uniform starting torque.
- Can be wound for lower speeds and greater number of poles than is practical in salient pole induction type motors.
- Can be provided as a multi-speed motor.
- Will lock in, at any position with respect to line voltage.

It is the belief of a small minority in the servo field that the hysteresis motor, with its square speed torque curve, might well be adapted to servo work. ELINCO has been doing some development work along this line, believing that a motor with constant torque from locked to synchronous speed, would give faster acceleration in servo work compared to the standard induction motor whose decreasing speed torque curve, as the motor comes up to speed, decreases possible acceleration.

salient pole induction motor

The salient pole induction has a rotor which has standard induction motor construction except that the laminations are cut out to give the pole saliency. This type of motor starts and comes up near synchronous speed as an induction motor, then pulls into synchronism and runs at synchronous speed as a reluctance motor.

speed

After synchronizing, the motor will operate at constant angular velocity; however, the rotor will assume a load angle with changes in load and voltage within the pull-out rating of the motor. Due to pole saliencies required, and the number practical in these same frames, these motors are available only as two and four pole units, although ELINCO has a six pole unit available in its "G" and "GL" frames.

4 salient pole induction motor

load inertia

Due to the fact that the salient pole induction motor operates as an induction motor until it nears synchronous speed, there is a critical point at which there is a sudden acceleration and the motor pulls in step. At this point, the torque exerted by the rotor pole must be great enough suddenly to accelerate the rotor plus load into step in the time it takes for the rotor to rotate one-half pole pitch. For this reason, this type of motor may easily start a load that it cannot pull into synchronism, and the motor will operate as an induction motor. When the load has any inertia, care must be exercised in selecting a motor with sufficient torque to pull the load into synchronism.

phasing

The big advantage of this type of motor is its ability to phase, where the motor must synchronize at fixed angular positions. On two pole units this type of motor will phase in two positions 0° and 180° apart; a unit of four poles will phase in four positions, 0° , 90° , 180° and 270° apart.

starting

This type of motor is subject to cogging effects on starting. There is a wide variation in starting torque depending on rotor position. ELINCO motors are designed to start the load at minimum torque points.

noise and vibration

Due to the salient pole construction, this type of motor is inherently noisier and vibrates considerably more than the hysteresis type. Since the cause is magnetic, rather than mechanical, it must be expected in this type of motor. ELINCO designs minimize noise and vibration.

multi-speed

Due to pole saliency required for each speed, this type of motor cannot be provided as a multi-speed unit.

summary

The characteristics of salient pole induction motors are:

- Although the hysteresis motor quickly damps the hunting to a minimum, there are applications where only minute hunting is permissible. On such applications the salient pole motor should be used.
- Rotates at constant speed, regardless of load and voltage change within the rating of the motor, the angular change due to load and voltage variation is the same as the hysteresis synchronous motor.
- Wide variation in starting torque, dependent on rotor position.
- Can phase in at definite positions with respect to shaft.
- Inherently noisier and possessing more vibration than the hysteresis type.
- The load inertia that can be pulled in synchronism is limited.
- Can be supplied only as a single speed motor.

The hysteresis synchronous motor is so named because it utilizes the phenomenon of hysteresis to produce mechanical torque. In its simplest form, the rotor of a hysteresis motor is a smooth cylindrical tube of high hysteresis loss permanent magnet material without windings or slots. It is placed within a slotted stator carrying distributed windings designed to produce, as nearly as possible, a sinusoidal space distribution of flux. In single phase motors, the stator windings usually are the permanent-split-capacitor type. The capacitor value is selected to result in approximately balanced 2 phase conditions within the motor windings. The stator then produces a rotating field, approximately constant in space wave form and rotating at synchronous speed.

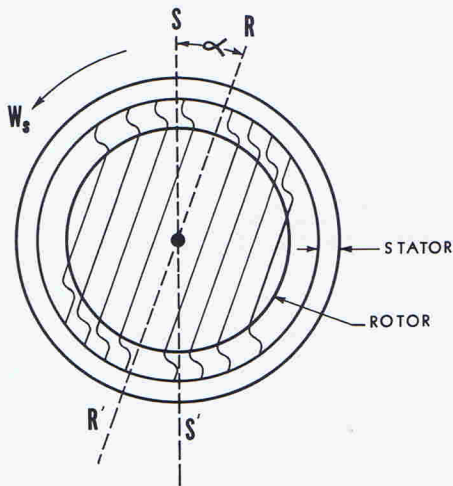


figure one

Instantaneous magnetic conditions in the air gap are indicated in Figure 1 for a 2 pole stator. The axis SS' of the stator m.m.f. wave revolves at synchronous speed because of hysteresis, the magnetization of the rotor lags behind the inducing m.m.f. wave, and therefore the axis RR' of the rotor flux wave lags behind the axis of the stator m.m.f. wave by the hysteresis lag angle α . If the rotor is stationary, starting torque is produced proportional to the product of the fundamental components of the stator m.m.f. and rotor flux and the sine of the torque angle α . The rotor then accelerates if the counter torque of the load is less than the developed torque of the motor. When the rotor is turning at less than synchronous speed, each particle of the rotor is subjected to a repetitive hysteresis cycle at slip frequency. While the rotor is accelerating, the lag angle α remains constant if the flux is constant, since the angle α depends merely on the hysteresis loop of the rotor and is independent of the rate at which the loop is traversed.

The motor therefore develops constant torque right up to synchronous speed, as shown in the ideal speed torque, Figure 2. This feature is one of the advantages of the hysteresis motor in contrast to a reluctance motor which must snap its load into synchronism from the induction motor torque speed characteristic. Hysteresis motors can synchronize any load they can accelerate, regardless of the inertia. After reaching synchronism the motors continue to run at synchronous speed and adjust their torque angle to develop torques required by the loads.

There are deviations from the ideal speed torque curves for several reasons. In a single phase capacitor motor, a true two phase conditions occurs only at one load point. It is not always possible to obtain a true sinusoidal winding distribution tooth pulsation loss in the rotor etc., so that speed torque curves A and B can be obtained. Therefore there is some flexibility in design possible to obtain curves A or B; curve A, when starting torque is not required; curve B, when a high starting torque is required.

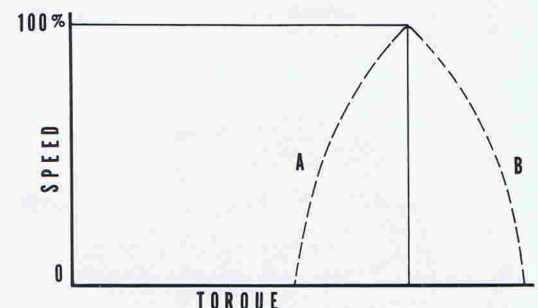
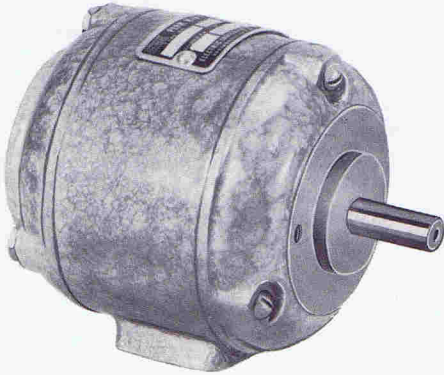


figure two

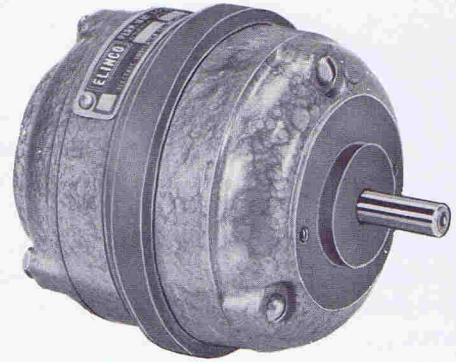
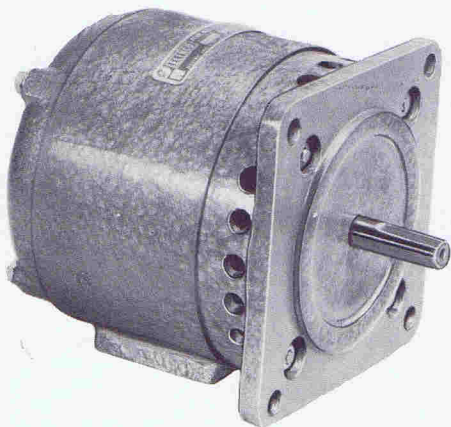
▼ figure 3



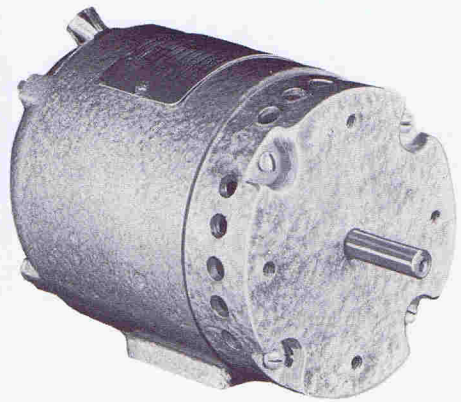
▼ figure 5



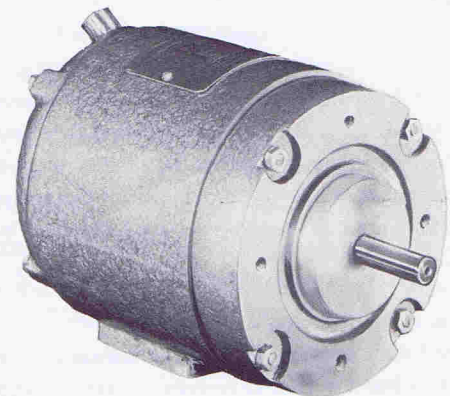
▼ figure 7



▲ figure 4

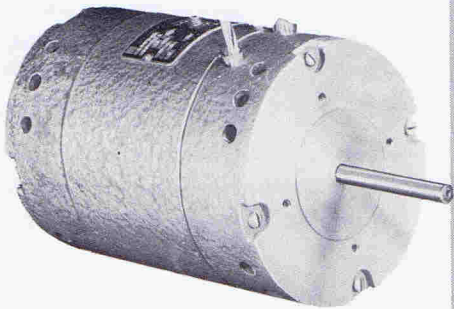


▲ figure 6



▲ figure 8

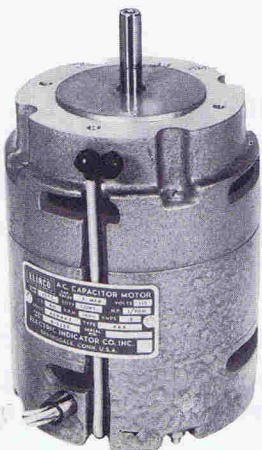
▼ figure 9



▼ figure 10



▼ figure 12



outline frame dimensions
found on pages 14-15-18-19 and 20



▲ figure 11



▲ figure 13

for hysteresis and salient pole synchronous motors

voltage

All frames, both in hysteresis and salient pole motors, can be wound for a wide variety of voltages up to 400 volts.

hysteresis motors

The following speeds are available by frames:

| | 60 Cycles | 400 Cycles | Poles |
|--|--------------|---------------|-------|
| "BSH", "FSH" or "FBSH" frame | 1200 RPM | 8000 RPM | 6 |
| | 1800 RPM | 12000 RPM | 4 |
| | 3600 RPM | | 2 |
| "AH", "AHKK" "ALH", "ALHKK" "GH", "GHKK" or "GL", "GLHKK" frame | 600 RPM | 4000 RPM | 12 |
| | 900 RPM | 6000 RPM | 8 |
| | 1200 RPM | 8000 RPM | 6 |
| | 1800 RPM | 12000 RPM | 4 |
| | 3600 RPM | | 2 |

speed

salient pole motors

| | 60 Cycles | Poles |
|--|-----------|-------|
| "BS", "FS" or "FBS" frame | 1800 RPM | 4 |
| | 3600 RPM | 2 |
| "AP", "APKK", "ALP" "ALPKK", "G", "GKK" "GL" or "GLKK" frame | 1200 RPM | 6 |
| | 1800 RPM | 4 |
| | 3600 RPM | 2 |

NOTE:

Synchronous speeds will vary directly with frequency.

Dual speed hysteresis 60 or 400 cycle motors can be supplied in any combination of the above single speeds. Three and five speed motors are listed on page 15.

NOTE:

Additional speeds will soon be available from current development.

frequency

Hysteresis synchronous motors are available or can be developed, in each frame, in any desired frequency from 15 cycles to 400 cycles.

Salient pole synchronous motors are available or can be developed in each frame in any desired frequency from 15 cycles to 240 cycles.

NOTE:

Special laminations are in the process of development which will extend frequency ranges to 1000 cycles.

windings

Motors can be wound for one, two or three phase operation, with class H insulation and other special features. Many units for special application are not shown in the catalog. If the motor you require is not shown, send us your specifications.

hysteresis motors

| | |
|------------------------|-------------------|
| "BSH" or "FSH" frame | 1/500 to 1/200 HP |
| "FBSH" frame | 1/250 to 1/100 HP |
| "AH" or "AHKK" frame | 1/300 to 1/50 HP |
| "ALH" or "ALHKK" frame | 1/250 to 1/30 HP |
| "GH" or "GHKK" frame | 1/75 to 1/12 HP |
| "GLH" or "GLHKK" frame | 1/50 to 1/8 HP |

salient pole motors

| | |
|-------------------------|-------------------|
| "BS" or "FS" frame | 1/500 to 1/250 HP |
| "FBS" frame | 1/250 to 1/125 HP |
| "AP" or "APKK" frame | 1/300 to 1/75 HP |
| "ALKK" or "ALPKK" frame | 1/250 to 1/50 HP |
| "G" or "GKK" frame | 1/75 to 1/15 HP |
| "GL" or "GLKK" frame | 1/50 to 1/10 HP |

horsepower ratings at rated torque

for hysteresis and salient pole synchronous motors

| | | | | | |
|---------------------------------|--|--|--|--|--|
| shafts | Cold rolled steel shafts as dimensioned are standard, but may be furnished to other dimensions or material, and with special features (spline, slot, flat or double end shafts, etc.). | | | | |
| special treatments | Humidity Minimum Noise level Special shafts | | Stainless steel shaft High temperature Special mountings | | Stainless steel bearings Fungus Shock requirements |
| frame outline and mounting data | Figure 1 — "GH" frame, with control box Figure 2 — "GGH" frame, with control box Figure 3 — "BS" and "BSH" frame, base or face mounted Figure 4 — "FS" and "FSH" frame, flange or face mounted Figure 5 — "FBS" and "FBSH" frame, base, face or flange mounted Figure 6 — "ASP", "ALP", "ASH" and "ALH" frame, base mounted Figure 7 — "ASPJRN", "ALPJRN", "ASHJRN" and "ALHJRN" frame, face or base mounted Figure 8 — "ASPNRN", "ALPNRN", "ASHNRN" and "ALHNRN" frame, face or base mounted Figure 9 — "ASPFNR", "ALPFNR", "ASHFNR" and "ALHFNR" frame, face or base mounted Figure 10 — "GP", "GLP", "GH" and "GLH" frame, base mounted Figure 11 — "GJRN", "GLJRN", "GHJRN" and "GLHJRN" frame, face mounted Figure 12 — "GNRN", "GLNRN", "GHNRN" and "GLHNRN" frame, face and base mounted Figure 13 — "GFRN", "GLFRN", "GHFRN" and "GLHFRN" frame, face mounted Figure 14 — "AHKK", "ALHKK", "APKK", "ALPKK", "AHBB", "ALHBB", "APBB" and "ALPBB" frame, face mounted Figure 15 — "GHBB", "GLHBB", "GBB", "GLBB", "GHKK", "GLHKK", "GKK" and "GLKK" frame, face mounted Figure 16 — "BALJ" frame, flange or base mounted Figure 17 — "BAL" frame, base mounted | | | | |
| weight | "BS", "FS" "BSH" and "FSH" frame "FBS" and "FBSH" frame "ASP" and "ASH" frame "APKK", "APBB", "AHKK" and "AHBB" frame "ALP" and "ALH" frame "ALPKK", "ALPBB", "ALHKK" and "ALHBB" frame "G" and "GH" frame "GKK", "GBB", "GHKK" and "GHBB" frame "GL" and "GLH" frame "GLKK", "GLBB", "GLHKK" and "GLHBB" frame "GGH" frame | | 19 ounces 30 ounces 3¼ pounds 3½ pounds 4½ pounds 4½ pounds 7¼ pounds 7½ pounds 10½ pounds 10½ pounds 18½ pounds | | |
| ambient temperature | Standard units designed to operate from -40° to +55°C. Many units specially designed for higher ambients with Class A insulation. For high operating temperatures special units can be wound with Class H insulation and furnished with suitable bearing lubricants. | | | | |
| frame material | Cast aluminum | | | | |
| finish | Anodized per Army-Navy specifications, dichromate seal, all frames finished in blue mottletone baked synthetic enamel. Army olive drab, navy gray, high gloss black enamel or dull black enamel are also available. Other colors may be furnished on request. | | | | |
| rotor moment of inertia | Total Oz. In. ² Gm Cm ² | | Total Oz. In. ² Gm Cm ² | | |
| | "BSH" or "FSH" 0.526 76 | | "ALH" 3.40 610 | | |
| | "FBSH" 0.927 167 | | "GH" 13.51 2430 | | |
| | "AH" 2.68 482 | | "GLH" 19.64 3540 | | |
| bearings | Double shielded ball bearings, factory greased per MIL specifications. Sleeve bearings may be furnished on "A" or "G" frames on request, in accordance with frame outline drawings figures 12 and 13 found on page 20. | | | | |
| ventilation | All standard "A" and "G" frames are provided with an internal cooling fan. Totally enclosed "A" and "G" frame motors can be supplied at reduced horsepower ratings. "BSH", "FSH" and "FBSH" frames are totally enclosed. | | | | |

SEE PAGE 21 FOR WIRING DIAGRAMS ON ALL UNITS

| Style | Motor Type No. | Speed | Nominal HP Rating | Full Load Power Input | Rated Torque In Oz. | Pull Out Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Cap Value Mfd. | Cap Voltage | Frame Figure No. Page No. |
|-------|----------------|-------|-------------------|-----------------------|---------------------|-------------------------|-------------------------|------------------------|----------------|-------------|---------------------------------|
| BSH* | 830 | 1200 | 1/500 | 14.0 | 1.6 | 2.0 | 2.0 | 1.6 | 1.0 | 220 | figs 3-4, page 18 |
| BSH* | 698 | 1800 | 1/350 | 16.0 | 1.6 | 2.7 | 1.6 | 2.7 | 1.0 | 220 | figs 3-4, page 18 |
| BSH* | 763 | 3600 | 1/200 | 15.0 | 1.4 | 1.75 | 1.7 | 1.5 | 1.0 | 220 | figs 3-4, page 18 |
| FBSH | 831 | 1200 | 1/250 | 30.0 | 3.2 | 4.0 | 4.0 | 3.4 | 2.0 | 220 | fig 5, page 18 |
| FBSH | 583 | 1800 | 1/125 | 31.0 | 4.4 | 5.0 | 6.0 | 4.0 | 2 | 220 | fig 5, page 18 |
| FBSH | 586 | 3600 | 1/100 | 34.0 | 2.9 | 4.0 | 4.8 | 3.0 | 2 | 220 | fig 5, page 18 |
| AH | 832 | 600 | 1/300 | 40.0 | 5.6 | 7.0 | 9.0 | 6.8 | 2.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| AH | 748 | 900 | 1/250 | 38.0 | 4.5 | 7.3 | 10.7 | 6.7 | 3.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| AH | 833 | 1200 | 1/150 | 40.0 | 5.5 | 7.0 | 8.0 | 6.8 | 2.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| AH | 834 | 1800 | 1/60 | 45.0 | 9.3 | 12.0 | 13.0 | 11.5 | 3.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| AH | 762 | 3600 | 1/50 | 41.0 | 5.2 | 8.0 | 8.6 | 7.0 | 3.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 541 | 600 | 1/250 | 42.0 | 6.8 | 8.0 | 11.0 | 7.4 | 2 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 776 | 900 | 1/175 | 50.0 | 6.5 | 10.5 | 12.0 | 7.5 | 4 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 542 | 1200 | 1/75 | 40.0 | 11.0 | 14.0 | 15.0 | 13.0 | 3 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 724 | 1800 | 1/40 | 52.0 | 14.0 | 16.0 | 19.0 | 17.0 | 3 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 693 | 3600 | 1/30 | 65.0 | 9.6 | 14.5 | 13.5 | 11.5 | 5.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| GH | 835 | 600 | 1/75 | 65.0 | 22.5 | 26.0 | 30.0 | 24.0 | 5.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GH | 836 | 900 | 1/50 | 65.0 | 22.5 | 28.0 | 35.0 | 26.0 | 6.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GH | 377 | 1200 | 1/30 | 86.0 | 28.0 | 32.0 | 34.0 | 30.0 | 8.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GH | 368 | 1800 | 1/15 | 100.0 | 37.0 | 40.0 | 42.0 | 38.0 | 5.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GH | 780 | 3600 | 1/12 | 138.0 | 23.0 | 28.0 | 40.0 | 27.0 | 7.0 | 330 | figs 10-11-12-13-15 pages 19-20 |
| GLH | 837 | 600 | 1/50 | 65.0 | 33.5 | 38.0 | 40.0 | 35.0 | 6 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GLH | 630 | 900 | 1/30 | 76.0 | 35.0 | 41.0 | 51.0 | 38.0 | 4.0 | 330 | figs 10-11-12-13-15 pages 19-20 |
| GLH | 797 | 1200 | 1/15 | 120.0 | 56.0 | 65.0 | 75.0 | 59.0 | 8.0 | 330 | figs 10-11-12-13-15 pages 19-20 |
| GLH | 714 | 1800 | 1/10 | 146.0 | 56.0 | 69.0 | 90.0 | 63.0 | 7.0 | 330 | figs 10-11-12-13-15 pages 19-20 |
| GLH | 420 | 3600 | 1/8 | 190.0 | 33.5 | 42.0 | 50.0 | 40.0 | 8.0 | 330 | figs 10-11-12-13-15 pages 19-20 |

(1) Class H

*Also furnished in "FSH" Frame.

two phase 60 cycles

| Style | Motor Type No. | Volts | Speed | Nominal H.P. Rating | Full Load Power Input | Rated Torque In. Oz. | Pull Out Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Frame Figure No. Page No. |
|-------|----------------|-------|-------|---------------------|-----------------------|----------------------|-------------------------|-------------------------|------------------------|--------------------------------|
| ALH | 349 | 220 | 900 | 1/125 | 40 | 7.2 | 9.3 | 12.0 | 9.0 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 425 | 55 | 900 | 1/150 | 27 | 7.5 | 11.0 | 14.7 | 9.6 | figs 6-7-8-9-14 pages 18-19-20 |
| ALH | 450 | 27.5 | 900 | 1/150 | 50 | 7.4 | 10.2 | 12.8 | 9.6 | figs 6-7-8-9-14 pages 18-19-20 |

DEFINITION OF TERMS

PULL OUT: The torque at which the motor begins to slip out of synchronism at rated voltage and frequency.

PULL IN: Torque at which the motor pulls into synchronism at rated voltage and frequency.

PULL UP: Minimum torque of motor between locked and pull in torque, i.e., lowest torque between 0 speed and near synchronous speed.

LOCKED TORQUE: Torque at which the motor will start to rotate.

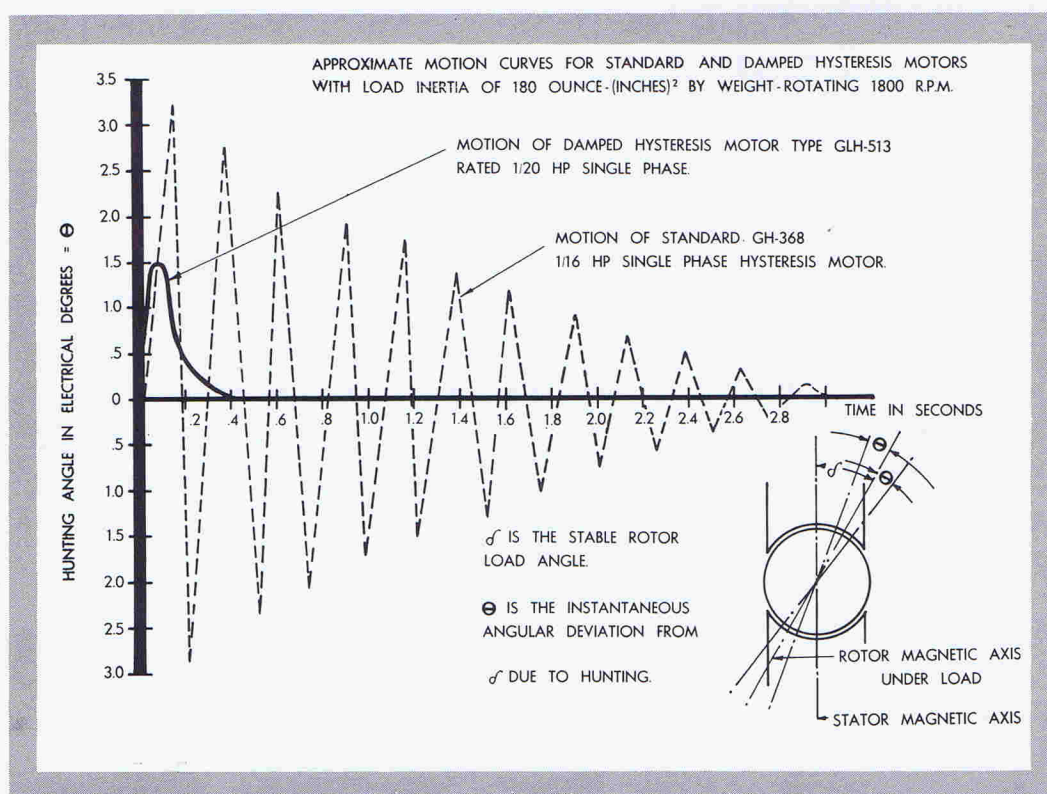
12 stabilized hysteresis motors

for large inertia loads 115 volts 60 cycles

Earlier designs of hysteresis motors, with their soft rotor couplings and low synchronous torques, showed little tendency to hunt. As design techniques were improved (from 1/40 HP in 1947 to 1/8 HP in 1954 in the same motor size), difficulties with hunting became proportionately greater. In 1950 ELINCO announced a high torque hysteresis motor with fully damped motion for large inertia loads.

The curve below shows the comparison between a standard 1/16 HP hysteresis motor and the newer non-hunting unit. It may be seen that the non-hunting motor not only radically reduces the duration of any oscillation but cuts the magnitude of the initial swing about 50%.

The standard motor is capable of damping out after one oscillation a connected load inertia of approximately 9 oz. in.² by weight, as against a value of 180 oz. in.² for the motor with damped motion.



Such motors have a natural application for all sound and optical work, for goniometer drives, and wherever an excellent degree of motional stability is required. They will permit the use of higher basic motor speeds for a given load inertia without increase in flutter, thereby permitting greater power output for fixed motor size. These units are at present available in our "GLH" frame with ratings as shown below. Units in other frames and other speed and voltage ratings as well as multiple speed units will become available as development proceeds. For the same frame size, the non-hunting feature reduces HP approximately 30% mainly in its effect on pull-in torque.

| Motor Type | Nominal Speed | HP Rating | Power Input At Rated Load | Starting Rate | Pull In Torque Inch. Oz. | Pull In Torque In. Oz. | Pull Out Torque In. Oz. | Max. Load Inertia for Crit. Damp | Cap Value | Cap Mfd. Voltage | Frame Figure No. Page No. |
|------------|---------------|-----------|---------------------------|---------------|--------------------------|------------------------|-------------------------|----------------------------------|-----------|------------------|---------------------------------|
| GLH-512 | 3600 | 1/15 | 150 | 18.5 | 87.5 | 21.6 | 32 | 180 oz. in. by weight | 10 | 330 | figs 10-11-12-13-15 pages 19-20 |
| GLH-513 | 1800 | 1/20 | 106 | 28.0 | 43.2 | 33.6 | 40.0 | 180 oz. in. by weight | 6 | 330 | figs 10-11-12-13-15 pages 19-20 |

SEE PAGE 21 FOR WIRING DIAGRAMS ON ALL UNITS

| Style | Motor Type No. | Speed | Nominal HP Rating | Full Load Power Input | Rated Torque In. Oz. | Pull Out Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Cap Value Mfd. | Cap Voltage | Frame Figure No. Page No. |
|-------|----------------|-------|-------------------|-----------------------|----------------------|-------------------------|-------------------------|------------------------|----------------|-------------|---------------------------------|
| BSH | 388 | 1800 | 1/1200 | 14.0 | .5 | .5 | 1.1 | 1.5 | 1.5 | 220 | fig 3 or 4 page 18 |
| | | 3600 | 1/600 | 14.0 | .5 | .5 | .7 | .5 | 1.5 | 220 | |
| ALH | 782 | 600 | 1/300 | 50 | 5.6 | 6.7 | 6.1 | 6.1 | 5 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 1800 | 1/100 | 50 | 5.6 | 8.5 | 6.7 | 7.8 | 5 | 220 | |
| ALH | 594 | 600 | 1/400 | 45 | 4.2 | 5.6 | 5.6 | 3.8 | 3 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 3600 | 1/90 | 54 | 3.1 | 4.4 | 5.4 | 3.6 | 4 | 220 | |
| ALH | 287 | 900 | 1/150 | 41.0 | 7.5 | 7.7 | 7.5 | 7.2 | 4.0 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 1800 | 1/75 | 41.0 | 7.5 | 11.2 | 7.5 | 9.8 | 4.0 | 220 | |
| ALH | 728 | 900 | 1/200 | 31 | 3.7 | 7.2 | 6.4 | 6.4 | 4 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 3600 | 1/50 | 55 | 4.7 | 10.4 | 6.4 | 9.3 | 4 | 220 | |
| ALH | 877 | 1200 | 1/100 | 55 | 8.4 | 10.0 | 9.5 | 9.0 | 5 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 3600 | 1/40 | 70 | 7.0 | 9.0 | 9.0 | 8.5 | 5 | 220 | |
| ALH | 719 | 1800 | 1/75 | 48 | 7.5 | 9.3 | 6.8 | 7.4 | 3 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| | | 3600 | 1/75 | 56 | 3.8 | 5.5 | 3.5 | 4.7 | 3 | 220 | |
| GH | 366 | 600 | 1/200 | 64.0 | 8.4 | 10.4 | 8.0 | 10.4 | 6.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 1200 | 1/75 | 61.0 | 11.1 | 21.6 | 11.2 | 20.0 | 6.0 | 220 | |
| GH | 486 | 600 | 1/200 | 60.0 | 8.4 | 10.4 | 8.0 | 8.8 | 6.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 1800 | 1/40 | 73.0 | 14. | 25.6 | 20.0 | 24.8 | 5.0 | 220 | |
| GH | 530 | 600 | 1/200 | 74 | 8.4 | 12.5 | 20.8 | 16.0 | 6 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/60 | 98 | 4.7 | 12.8 | 15.7 | 7.4 | 6 | 220 | |
| GH | 759 | 900 | 1/100 | 62.0 | 11.2 | 14.4 | 12.8 | 13.1 | 5.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 1800 | 1/40 | 77.0 | 14. | 27.2 | 19.2 | 22.4 | 5.0 | 220 | |
| GH | 455 | 900 | 1/100 | 59.0 | 11.2 | 14.4 | 15.2 | 13.8 | 5.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/40 | 123.0 | 7. | 14.4 | 8.0 | 14.4 | 8.0 | 220 | |
| GH | 519 | 1200 | 1/60 | 67 | 14. | 16.8 | 26. | 16.0 | 6 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 1800 | 1/40 | 90 | 14. | 19.2 | 21.6 | 16.0 | 5 | 220 | |
| GH | 849 | 1200 | 1/75 | 85.0 | 21. | 31 | 34. | 26.0 | 6 | 330 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/25 | 115.0 | 11.2 | 17 | 16. | 16.0 | 6 | 330 | |
| GH | 394 | 1800 | 1/20 | 94.0 | 22.4 | 28.8 | 25.6 | 25.6 | 6.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/20 | 132.0 | 14. | 19.2 | 16.0 | 17.6 | 10.0 | 220 | |
| GLH | 578 | 600 | 1/100 | 74 | 16.8 | 19.2 | 26.4 | 15.2 | 6 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/50 | 129 | 5.6 | 17.6 | 11.2 | 5.6 | 6 | 220 | |
| GLH | 816 | 1200 | 1/20 | 140 | 42 | 59 | 53 | 48 | 6 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | 3600 | 1/20 | 140 | 14 | 20 | 22 | 20 | 6 | 220 | |

SEE PAGE 21 FOR WIRING DIAGRAMS ON ALL UNITS

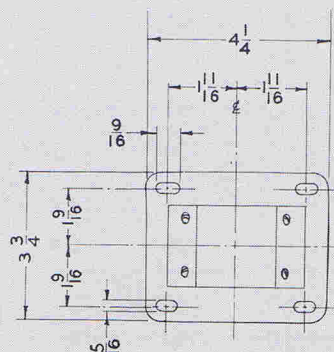
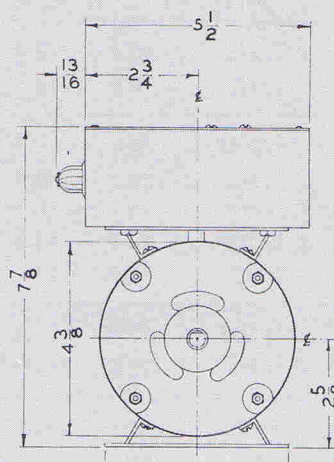
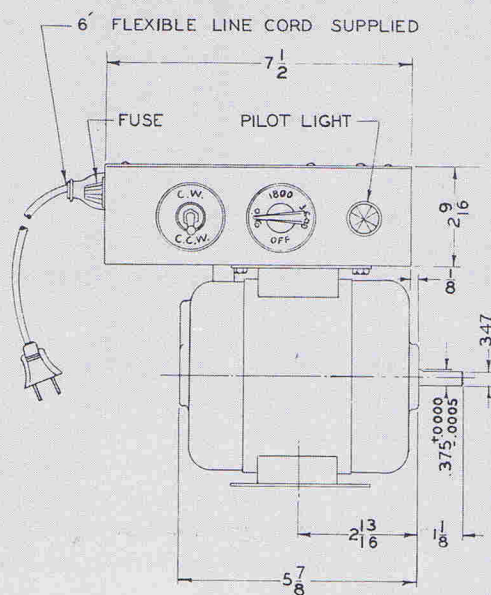
| Style | Motor Type No. | Cycles | Volts | Speed | Nominal HP Rating | Full Load Power Input | Rated Torque In. Oz. | Pull Out Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Mfd. Cap Value | Cap Voltage | Frame Figure No. Page No. |
|-------------|----------------|--------|-------|-------|-------------------|-----------------------|----------------------|-------------------------|-------------------------|------------------------|----------------|-------------|---------------------------------|
| ALH | 792 | 50 | 115 | 750 | 1/200 | 46 | 7.5 | 10.5 | 11.0 | 10.2 | 4 | 115 | figs 6-7-8-9-14 pages 18-19-20 |
| | | | | 1500 | 1/100 | 42 | 7.5 | 10.2 | 11.0 | 10.2 | 4 | 115 | |
| ALH(1) | 671 | 400 | 115 | 4000 | 1/75 | 110 | 3.4 | 4.5 | 4.0 | 4.2 | .75 | 330 | figs 6-7-8-9-14 pages 18-19-20 |
| (1) Class H | | | | 12000 | 1/25 | 110 | 3.4 | 4.8 | 4.2 | 4.6 | .75 | 330 | |
| GH | 431 | 50 | 115 | 750 | 1/125 | 70 | 10.8 | 14.5 | 13.6 | 12.9 | 6.0 | 220 | figs 10-11-12-13-15 pages 19-20 |
| | | | | 1500 | 1/30 | 99 | 22.0 | 30.5 | 23 | 29 | 6.0 | 220 | |

three and five speed synchronous motors

MOTOR CAN BE SUPPLIED WITH OR
WITHOUT CONTROL BOX.
SQUARE FLANGE FACE MOUNT END
BELL CAN BE SUPPLIED UPON REQUEST.

NOTE:

HOLES IN END BELLS ARE FOR VENTILATION AND MUST NOT BE BLOCKED
WITHOUT APPROVAL OF OUR ENGINEERING DEPT.



NOTES:

HOUSING AND END BELLS MADE OF
HEAT TREATED CAST ALUMINUM.
BASE MADE OF .081 PRESSED STEEL.
FELT SEAL BALL BEARINGS.
APPROX. WEIGHT OF UNIT 12 9/10 LB.
BOX MADE FROM .062 STEEL.

figure 1

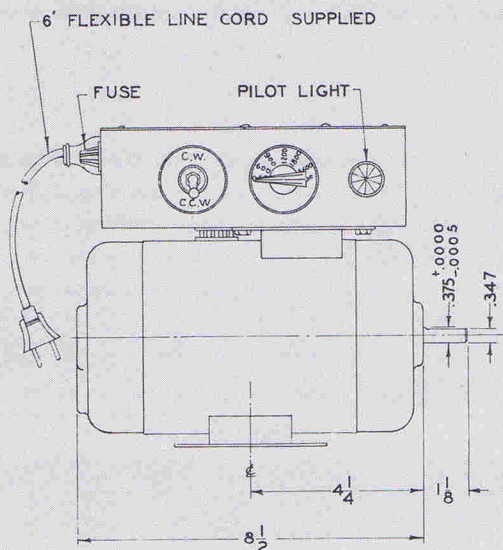
"GH" frame with control box

| Motor Type | Speed | Nominal HP Rating | Full Load Power Input | Starting Torque In. Oz. | Rated Torque In. Oz. | Pull In Torque In. Oz. | Pull Out Torque In. Oz. | Cap Value Mfd. | Cap Voltage | Frame Figure No. Page No. |
|------------|-------|-------------------|-----------------------|-------------------------|----------------------|------------------------|-------------------------|----------------|-------------|---------------------------|
| GH-371 | 900 | 1/100 | 59 | 15.20 | 11.2 | 13.70 | 14.40 | 5 | 220 | Figure 1 |
| 3 Speed | 1800 | 1/60 | 77 | 12 | 9.4 | 16.00 | 16.80 | 5 | 220 | page 14 |
| | 3600 | 1/50 | 120 | 8.00 | 5.6 | 14.40 | 14.40 | 8 | 220 | |
| * GGH-492 | 900 | 1/50 | 125 | 28 | 22.5 | 24 | 25.6 | 10 | 220 | Figure 2 |
| † 3 Speed | 1800 | 1/30 | 174 | 21.6 | 18.6 | 32 | 37.0 | 10 | 220 | page 15 |
| | 3600 | 1/20 | 250 | 14.4 | 14.1 | 24 | 30.4 | 16 | 220 | |
| GGH-449 | 600 | 1/200 | 64 | 10.5 | 8.0 | 10.40 | 10.4 | 6 | 220 | Figure 2 |
| 5 Speed | 900 | 1/100 | 59 | 15.2 | 11.2 | 13.5 | 14.4 | 5 | 220 | page 15 |
| | 1200 | 1/75 | 61 | 12. | 11.2 | 20 | 21.6 | 6 | 220 | |
| | 1800 | 1/60 | 77 | 11.2 | 9.5 | 16 | 16.8 | 5 | 220 | |
| | 3600 | 1/40 | 123 | 8.00 | 7.1 | 14.40 | 14.4 | 8 | 220 | |

*This motor must be externally cooled if used for continuous duty.

NOTE

HOLES IN END BELLS ARE FOR VENTILATION AND MUST NOT BE BLOCKED WITHOUT APPROVAL OF OUR ENGINEERING DEPT.



MOTOR CAN BE SUPPLIED WITH OR WITHOUT CONTROL BOX.
SQUARE FLANGE FACE MOUNT END BELL CAN BE SUPPLIED UPON REQUEST.

NOTES:

HOUSING AND END BELLS MADE OF HEAT TREATED CAST ALUMINUM.
BASE MADE OF .081 PRESSED STEEL.
FELT SEAL BALL BEARINGS.
APPROX. WEIGHT OF UNIT, 18 1/2 LB.
BOX MADE FROM .062 STEEL.

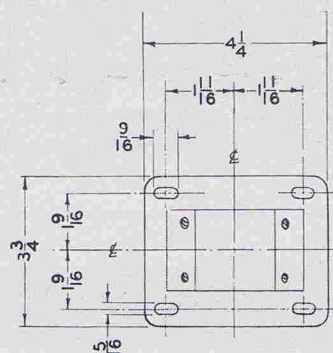
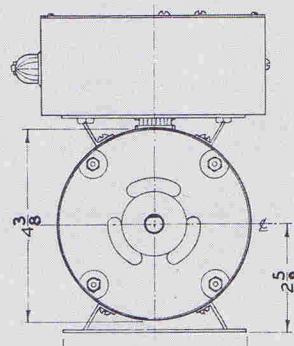


figure 2

"GGH" frame with control box

†THE GGH-492 ABOVE, GGH-657 AND THE GGH-824
PAGE 16 CAN NOT BE FURNISHED WITH CONTROL BOX.

ac motor-generator sets types "BAL" and "GGH"

New model subfractional A.C. motor-generator sets combine A.C. synchronous motors with A.C. permanent magnet generators.

type "BAL"

Designed as type "BAL", these units have three principal uses. First, they provided a source of odd frequency from standard frequency lines such as 15, 30, 90, 180 cycles, etc. Second, the synchronous motors are supplied with shaft extensions for driving loads. The A.C. permanent magnet generator can then be used to indicate the position of the load at any instant. Third, by fitting the unit with a rotating housing, any phase shift from 0° to 360° can be simulated in relation to another generator on the same unit, or to an external source.

Innumerable combinations can be furnished:

1. Motors with one or two generators.
2. Stationary or rotating housings.
3. Single or dual speed motors. Dual speed motors can be used to give two output frequencies using the same generator.
4. One, two or three phase motor or generator.
5. Generators with two, four, six or twelve poles.

These units can be supplied with any combination of synchronous motor in the "A" or "AL" frame listed in this catalog in single or dual speeds.

Any one or two A.C. permanent magnet generators selected, from "BS" or "FS" A.C. permanent magnet generator frame units are listed in Catalog EI-1A.

type "GGH"

This type of unit can be furnished with any combination of "G" frame synchronous motor from this catalog and any "G" frame A.C. permanent magnet generator from Catalog EI-1A. Their use can be the same as indicated for the type "BAL" units except that they cannot be supplied with rotating housings for phase shifting purposes. However, in addition to their use as load position indicating devices and odd frequency sources, they can be used for appreciable power sources in one, two or three phase at standard or odd frequencies. Separate or tapped windings can be furnished to provide various output voltages.

"BAL" frame

Frame Figure Nos. 16-17 Page 20

motor

generator

| Style | Type | Motor Type No. | Volts | HP | Freq. | RPM | Cap Value | Housing | Gen. Type No. | Volts | Poles | Phases | Output Frequency CPS |
|-------|------|----------------|-------|-------|-------|------|-----------|------------|---------------|-------|-------|--------|----------------------|
| BAL | 853 | 541 | 115 | 1/250 | 60 | 600 | 2 | Rotating | 269 | 6.5 | 2 | 1 | 10 |
| BAL | 643 | 547 | 115 | 1/50 | 60 | 1800 | 3 | Rotating | 15 | 45 | 2 | 1 | 30 |
| BAL | 641 | 699 | 115 | 1/50 | 60 | 3600 | 3 | Stationary | 15 | 90 | 2 | 1 | 60 |
| BAL | 743 | 287 | 115 | 1/150 | 60 | 900 | 4 | Stationary | 15 | 22.5 | 2 | 1 | 15 |
| | | | | 1/75 | | 1800 | | | | 45 | | | 30 |

"GGH" frame

Frame Figure 2 page 15

motor

generator

| Style | Type | Motor Type No. | Volts | HP | RPM | Freq. | Cap Value | Gen. Type No. | Volts | Poles | Phases | Output Freq. CPS | Output VA |
|-------|------|----------------|-------|------|------|-------|-----------|---------------|-------|-------|---------|------------------|-----------|
| † GGH | 657 | 780 | 115 | 1/12 | 3600 | 60 | 7 | 855 | 115 | 2 | 1 | 60 | 20 |
| † GGH | 824 | 780 | 115 | 1/12 | 3600 | 60 | 7 | 856 | 45 | 8 | 3 Delta | 240 | 17 |
| | | | | | | | | 66 | | | 3 Delta | | 8.5 |
| | | | | | | | | 1.25 | | | 3 Wye | | 8.0 |

†See note on bottom page 15, figure 2.

split phase

SEE PAGE 21 FOR WIRING
DIAGRAMS ON ALL UNITS

| Motor Type | Volts | Speed | HP Rating | Full Load Power Input | Rated Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Pull Out Torque In. Oz. | Mfd. Cap Value | Cap Voltage | Frame Figure No. Page No. |
|------------|-------|-------|-----------|--------------------------|----------------------------|-------------------------------|------------------------------|-------------------------------|----------------------|----------------|---------------------------------|
| GS-248 | 230 | 1800 | 1/30 | 80 | 18.6 | 40 | 21 | 32 | None | — | figs 10-11-12-13-15 pages 19-20 |
| GS-197 | 115 | 1800 | 1/15 | 100 | 37 | 45 | 48 | 48 | None | — | figs 10-11-12-13-15 pages 19-20 |
| GS-286 | 115 | 3600 | 1/20 | 140 | 14.4 | 42 | 18.5 | 18.5 | None | — | figs 10-11-12-13-15 pages 19-20 |

capacitor start and run

| | | | | | | | | | | | |
|---------|-----|------|-------|----|------|------|-----|-----|-----|-----|---------------------------------|
| BS-907 | 115 | 1800 | 1/350 | 15 | 1.6 | 2.0 | 2.0 | 2.3 | 1 | 220 | figs 3-4 page 18 |
| BS-170 | 115 | 3600 | 1/250 | 15 | 1.1 | 1.6 | 1.3 | 2.0 | 2 | 220 | figs 3-4 page 18 |
| FBS-161 | 115 | 1800 | 1/350 | 22 | 1.6 | 1.8 | 2.0 | 2.8 | 2.0 | 220 | fig 5 page 18 |
| FBS-157 | 115 | 3600 | 1/300 | 22 | .93 | 2.4 | .95 | 2.5 | 1 | 220 | fig 5 page 18 |
| AP-207 | 115 | 1800 | 1/150 | 35 | 3.7 | 12 | 5 | 8.5 | 4 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| AP-217 | 115 | 3600 | 1/150 | 26 | 1.8 | 3.3 | 2.5 | 4.5 | 4 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALP-203 | 115 | 1800 | 1/125 | 47 | 4.5 | 5 | 8 | 10 | 6 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| ALP-860 | 115 | 3600 | 1/50 | 65 | 5.6 | 6.5 | 9.5 | 17 | 5 | 220 | figs 6-7-8-9-14 pages 18-19-20 |
| G-303 | 115 | 1800 | 1/40 | 90 | 13.5 | 13.5 | 26 | 33 | 6.5 | 330 | figs 10-11-12-13-15 pages 19-20 |

dual value capacitor

| | | | | | | | | | | | |
|---------|-----|------|------|-----|------|----|----|----|---------|-----|---------------------------------|
| GS-572 | 115 | 1200 | 1/15 | 120 | 56 | 70 | 66 | 70 | 5/10 | 220 | figs 10-11-12-13-15 pages 19-20 |
| GS-295 | 115 | 1800 | 1/12 | 117 | 46.5 | 51 | 50 | 51 | 8/8 | 220 | figs 10-11-12-13-15 pages 19-20 |
| *GS-330 | 230 | 1800 | 1/25 | 52 | 22 | 45 | 28 | 41 | 1.5/3.5 | 330 | figs 10-11-12-13-15 pages 19-20 |
| *GS-342 | 230 | 1800 | 1/12 | 130 | 46 | 93 | 51 | 55 | 2/4 | 220 | figs 10-11-12-13-15 pages 19-20 |
| *GS-333 | 115 | 3600 | 1/15 | 130 | 19 | 22 | 26 | 27 | 6/24 | 220 | figs 10-11-12-13-15 pages 19-20 |

capacitor start and run single phase 30 cycles

| Motor Type | Volts | Speed | HP Rating | Full Load Power Input | Rated Torque In. Oz. | Starting Torque In. Oz. | Pull In Torque In. Oz. | Pull Out Torque In. Oz. | Mfd. Cap Value | Cap Voltage | Frame Figure No. Page No. |
|------------|-------|-------|-----------|--------------------------|----------------------------|-------------------------------|------------------------------|-------------------------------|----------------------|----------------|------------------------------|
| BS-757 | 115 | 1800 | 1/500 | 9.5 | 1.1 | 2.4 | 1.3 | 2.2 | 2 | 220 | figs 3-4, page 18 |

split phase

single phase 50 cycles

| | | | | | | | | | | | |
|---------|-----|------|------|----|----|----|----|----|------|---|---------------------------------|
| *GS-647 | 115 | 1500 | 1/20 | 72 | 34 | 40 | 48 | 54 | None | — | figs 10-11-12-13-15 pages 19-20 |
|---------|-----|------|------|----|----|----|----|----|------|---|---------------------------------|

capacitor start and run

| | | | | | | | | | | | |
|---------|-----|------|-------|----|------|------|-----|-----|------|-----|--------------------------------|
| BS-844 | 115 | 1500 | 1/350 | 15 | 2.0 | 2.3 | 2.3 | 2.5 | 1 | 220 | figs 3-4 page 18 |
| AP-328 | 230 | 1500 | 1/100 | 38 | 6.7 | 9.5 | 7.5 | 9.5 | 1.25 | 440 | figs 6-7-8-9-14 pages 18-19-20 |
| ALP-845 | 115 | 1800 | 1/50 | 45 | 11.2 | 12.5 | 15 | 16 | 4 | 220 | figs 6-7-8-9-14 pages 18-19-20 |

three phase 60 cycles

| | | | | | | | | | | | |
|---------|-----|------|------|----|------|-----|------|------|------|---|---------------------------------|
| ALP-267 | 115 | 1800 | 1/50 | 50 | 11.1 | 40 | 12.5 | 12.5 | None | — | figs 6-7-8-9-14 pages 18-19-20 |
| ALP-201 | 220 | 1800 | 1/75 | 25 | 7.5 | 10 | 9.5 | 10.5 | None | — | figs 6-7-8-9-14 pages 18-19-20 |
| *G-234 | 220 | 1800 | 1/20 | 68 | 28.0 | 144 | 34 | 36 | None | — | figs 10-11-12-13-15 pages 19-20 |

*In "G" frame add letter "T" for thermal overload protection.



"BS", "BSH" FRAME
(BASE MOUNTED)



(FLANGE / BASE OR
FACE MOUNTED)

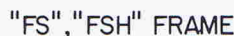
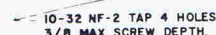


Fig. 4



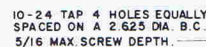
| INDUCTION — HYSTERESIS | | | |
|------------------------|-----|---------------------------------|---------------------------------|
| FRAME | | "X" | "Y" |
| ASP | ASH | 3 ¹³ / ₁₆ | 3 ⁵ / ₁₆ |
| ALP | ALH | 4 ⁵ / ₁₆ | 3 ¹³ / ₁₆ |

Fig. 6



| INDUCTION — HYSTERESIS | | |
|------------------------|--------|---------------------------------|
| FRAME | | "X" |
| ASPJRN | ASHJRN | 3 ⁴⁹ / ₆₄ |
| ALPJRN | ALHJRN | 4 ¹⁷ / ₆₄ |

Fig. 7



| INDUCTION — HYSTERESIS | | |
|------------------------|--------|---------|
| FRAME | | "X" |
| ASPNRN | ASHNRN | 3 13/16 |
| ALPNRN | ALHNRN | 4 5/16 |

Fig. 8

HOUSING & END CAPS ARE CAST ALUMINUM ANODIZED AFTER MACHINING.
ALL DIAMETERS MARKED "C" ARE CONCENTRIC TO SHAFT WITHIN .005 T.I.R.
ALL SURFACES MARKED "P" ARE PERPENDICULAR TO SHAFT WITHIN .005 T.I.R.
ALL SURFACES MARKED "F" ARE NOT PAINTED
DECIMAL DIMENSIONS HAVE A TOLERANCE OF $\pm .005$ UNLESS OTHERWISE NOTED.
FRACTIONAL DIMENSIONS ARE FOR REFERENCE ONLY.
ADD SUFFIX "D" TO FRAME DESIGNATION IF DOUBLE END SHAFT IS REQUIRED.
ADD SUFFIX "E" TO FRAME DESIGNATION IF TOTALLY ENCLOSED UNIT IS REQUIRED.
ALL LEADS ARE NYLON JACKETED & FLEXIBLE. NUMBER & LENGTH WILL VARY WITH TYPE OF UNIT,
UNLESS OTHERWISE SPECIFIED UNITS WILL BE PAINTED BLUE MOTTLE TONE.
FLATS ARE NOT SUPPLIED ON HYSTERESIS SHAFT EXTENSIONS UNLESS SPECIFICALLY REQUESTED.

SEE PAGE 21 FOR WIRING DIAGRAMS ON ALL UNITS

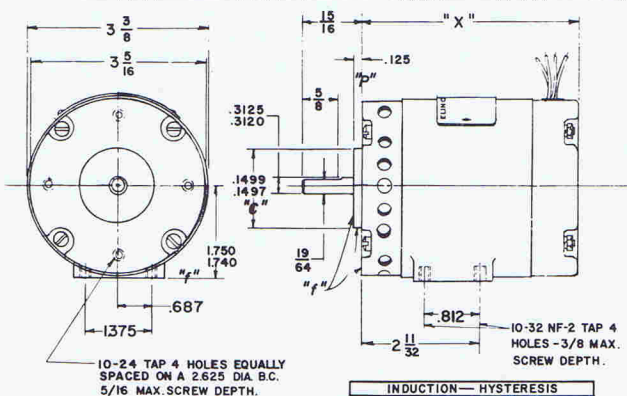


Fig. 9

| INDUCTION — HYSTERESIS | | | |
|------------------------|--------|-----|-------|
| FRAME | | "X" | |
| ASFRN | ASHFRN | 3 | 27/32 |
| ALFRN | ALHFRN | 4 | 11/32 |

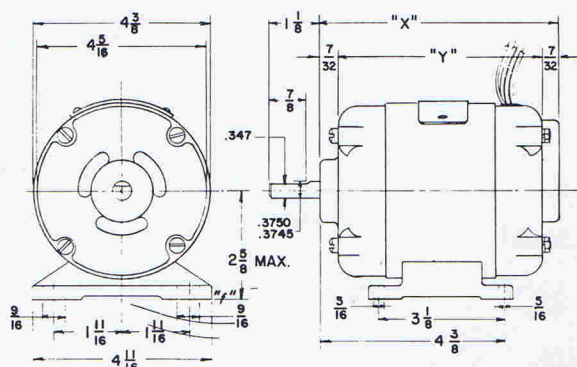


Fig. 10

| INDUCTION — HYSTERESIS | | | |
|------------------------|-----|-----|-----|
| FRAME | | "X" | |
| | | "Y" | |
| GP | GH | 5 | 7/8 |
| GLP | GLH | 6 | 7/8 |

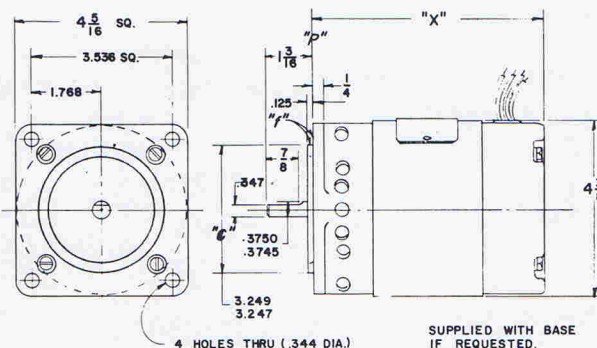
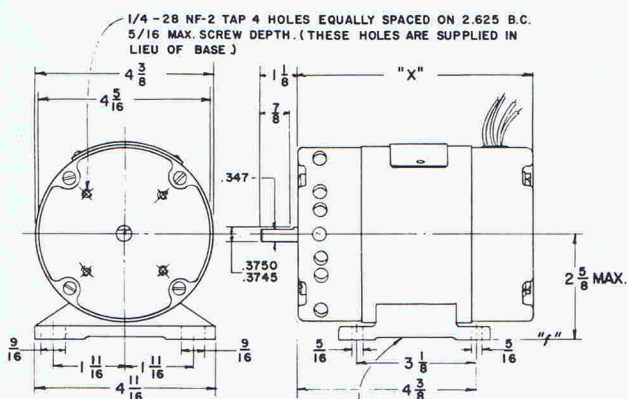


Fig. 11

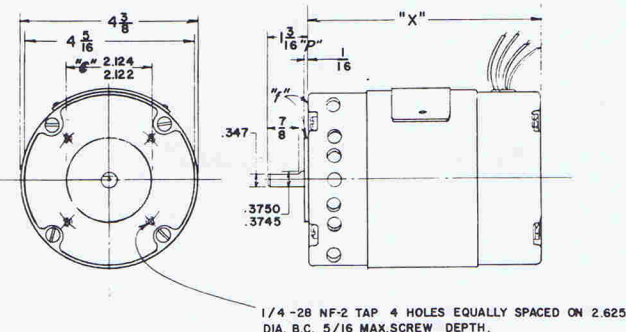
| INDUCTION — HYSTERESIS | | | |
|------------------------|--------|-----|-------|
| FRAME | | "X" | |
| GJRN | GHJRN | 5 | 13/16 |
| GLJRN | GLHJRN | 6 | 13/16 |



| INDUCTION — HYSTERESIS | | | |
|------------------------|--------|-----|-----|
| FRAME | | "X" | |
| GJRN | GHJRN | 5 | 7/8 |
| GLJRN | GLHJRN | 6 | 7/8 |

Fig. 12

NOTE: "ELINCO" RESERVES THE RIGHT TO MAKE MINOR MODIFICATIONS THAT DO NOT AFFECT MOUNTING DIMENSIONS.

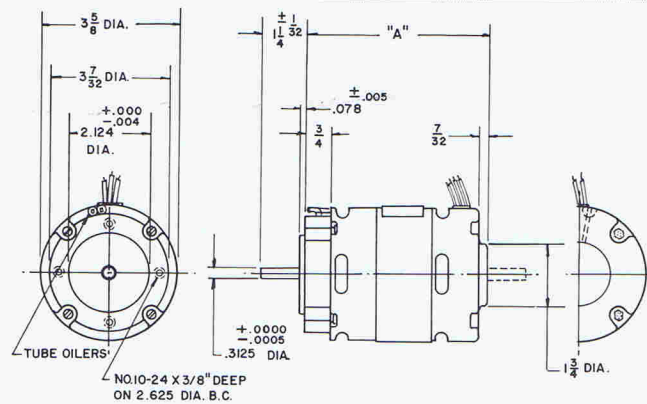


| INDUCTION — HYSTERESIS | | | |
|------------------------|--------|-----|-------|
| FRAME | | "X" | |
| GFNR | GHFRN | 5 | 13/16 |
| GLFRN | GLHFRN | 6 | 13/16 |

Fig. 13

HOUSINGS & END CAPS ARE CAST ALUMINUM ANODIZED AFTER MACHINING.
ALL DIAMETERS MARKED "Ø" ARE CONCENTRIC TO SHAFT WITHIN .005 T.I.R.
ALL SURFACES MARKED "P" ARE PERPENDICULAR TO SHAFT WITHIN .005 T.I.R.
ALL SURFACES MARKED "F" ARE NOT PAINTED.
FLATS ARE NOT SUPPLIED ON HYSTERESIS SHAFT EXTENSIONS UNLESS SPECIFICALLY REQUESTED.
DECIMAL DIMENSIONS HAVE A TOLERANCE OF ±.005 UNLESS OTHERWISE NOTED.
FRACTIONAL DIMENSIONS ARE FOR REFERENCE ONLY.
ADD SUFFIX "D" TO STYLE DESIGNATION IF DOUBLE SHAFT EXTENSION IS REQUIRED.
ADD SUFFIX "E" TO STYLE DESIGNATION IF TOTALLY ENCLOSED UNIT IS REQUIRED.
NUMBER & LENGTH OF LEADS WILL VARY WITH TYPE OF UNIT ORDERED. ALL LEADS ARE NYLON JACKETED & FLEXIBLE.
UNITS ARE PAINTED BLUE MOTTLE TONE UNLESS OTHERWISE SPECIFIED.

Fig. 14



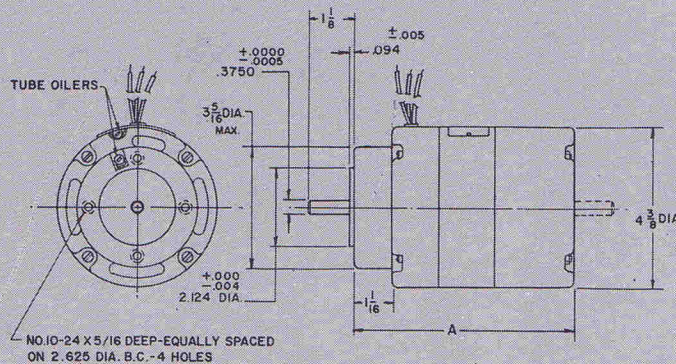
| MOTOR TYPE | FRAME STYLE | "A" | DESCRIPTION |
|--------------|-------------|-------|----------------|
| HYSTERESIS | AHKK | 4 1/2 | SELF-ALIGNING |
| | ALHKK | 5 | SLEEVE BEARING |
| SALIENT POLE | APKK | 4 1/2 | BOTH ENDS |
| | ALPKK | 5 | |

| MOTOR TYPE | FRAME STYLE | "A" | DESCRIPTION |
|--------------|-------------|-------|--------------|
| HYSTERESIS | AHBB | 4 1/2 | BALL BEARING |
| | ALHBB | 5 | |
| SALIENT POLE | APBB | 4 1/2 | BOTH ENDS |
| | ALPBB | 5 | |

NOTES:

1. HOUSING & END BELLS ARE ALUMINUM.
2. UNIT MAY BE DESIGNED FOR EITHER VERTICAL AND/OR HORIZONTAL OPERATION.
3. UNIT MAY BE SUPPLIED WITH DOUBLE END SHAFT EXTENSION IN WHICH CASE STYLE NUMBER IS FOLLOWED BY SUFFIX "D".
4. UNIT MAY ALSO BE SUPPLIED WITH A COMBINATION OF SLEEVE BEARING ON ONE SIDE & BALL BEARING ON OPPOSITE END.
5. TUBE OILERS FURNISHED ON SLEEVE BEARING MOTORS ONLY.

Fig. 15



| MOTOR TYPE | FRAME STYLE | "A" | DESCRIPTION |
|--------------|-------------|---------|--------------|
| HYSTERESIS | GHBB | 6 | BALL BEARING |
| | GLHBB | 6 13/16 | |
| SALIENT POLE | GKBB | 6 | BOTH ENDS |
| | GLKBB | 6 13/16 | |

| MOTOR TYPE | FRAME STYLE | "A" | DESCRIPTION |
|--------------|-------------|---------|----------------|
| HYSTERESIS | GHKK | 6 | SELF-ALIGNING |
| | GLHKK | 6 13/16 | SLEEVE BEARING |
| SALIENT POLE | GKKB | 6 | BOTH ENDS |
| | GLKKB | 6 13/16 | |

NOTES:

1. HOUSING & END BELLS ARE ALUMINUM.
2. UNIT MAY BE DESIGNED FOR EITHER VERTICAL AND/OR HORIZONTAL OPERATION.
3. UNIT MAY BE SUPPLIED WITH DOUBLE END SHAFT EXTENSION IN WHICH CASE STYLE NUMBER IS FOLLOWED BY SUFFIX "D".
4. UNIT MAY ALSO BE SUPPLIED WITH A COMBINATION OF SLEEVE BEARING ON ONE SIDE & BALL BEARING ON OPPOSITE END.
5. TUBE OILERS FURNISHED ON SLEEVE BEARING MOTORS ONLY.

Fig. 16

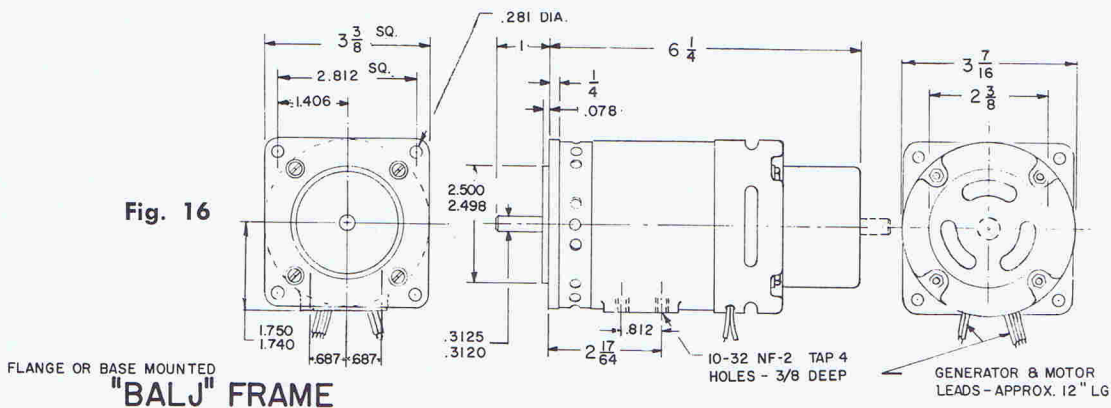
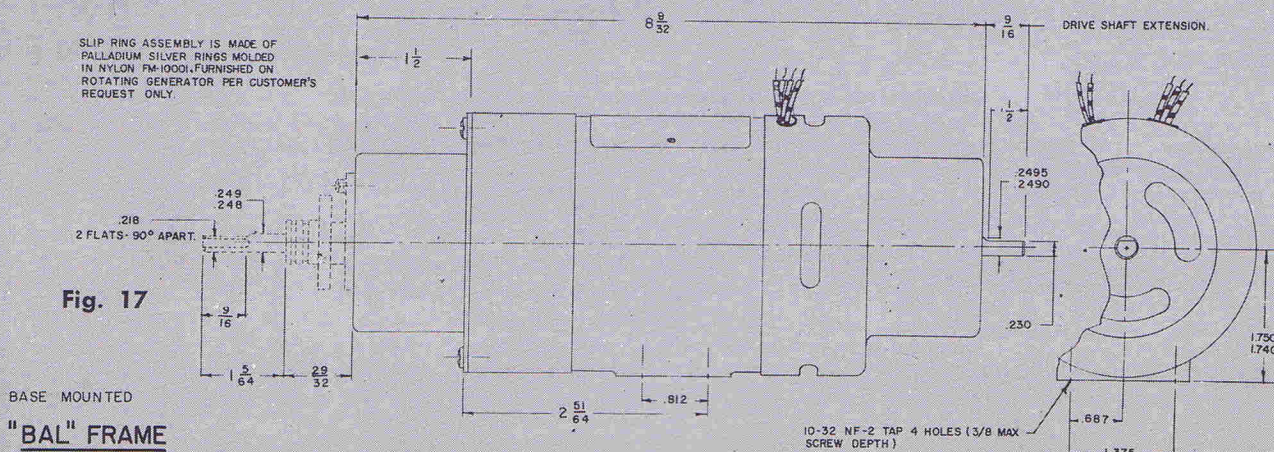
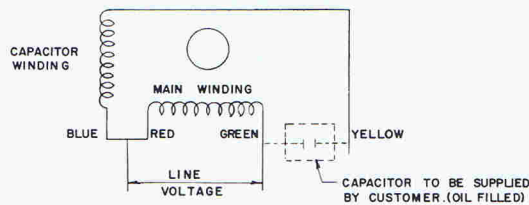


Fig. 17

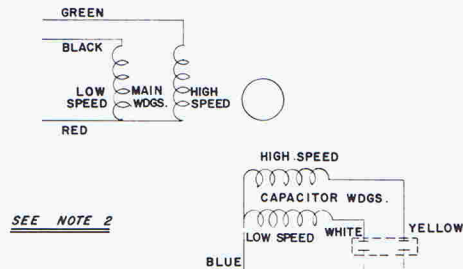


1 SINGLE SPEED MOTORS. FOUR LEAD CAPACITOR TYPE CONNECTION DIAGRAM. ROTATION REVERSIBLE



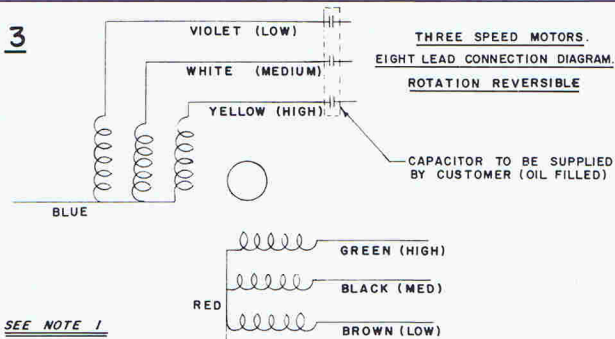
NOTE : CONNECTION SHOWN IS FOR CLOCKWISE ROTATION FACING THE SHAFT.
TO REVERSE MOTOR INTERCHANGE RED & GREEN LEADS.

2 DUAL SPEED MOTORS. SIX LEAD CONNECTION DIAGRAM. ROTATION REVERSIBLE



CAPACITOR TO BE SUPPLIED BY CUSTOMER (OIL FILLED)

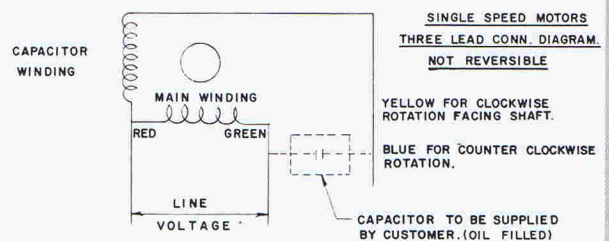
3 THREE SPEED MOTORS. EIGHT LEAD CONNECTION DIAGRAM. ROTATION REVERSIBLE



SEE NOTE 1

CAPACITOR TO BE SUPPLIED BY CUSTOMER (OIL FILLED)

4 SINGLE SPEED MOTORS THREE LEAD CONN. DIAGRAM. NOT REVERSIBLE

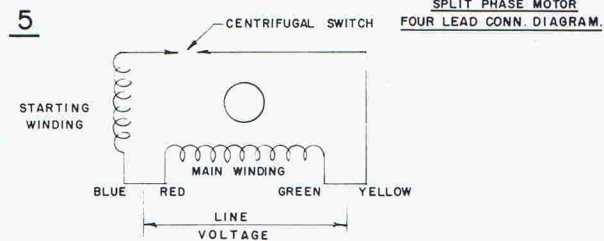


USED ON SINGLE SPEED MOTORS WHEN CUSTOMER SPECIFIES ROTATION.

YELLOW FOR CLOCKWISE ROTATION FACING SHAFT.
BLUE FOR COUNTER CLOCKWISE ROTATION.

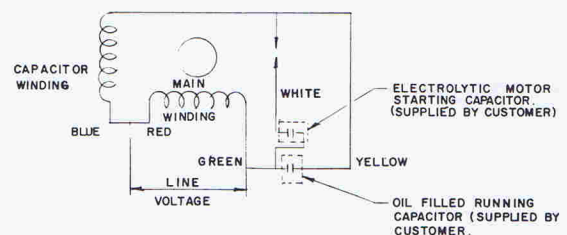
CAPACITOR TO BE SUPPLIED BY CUSTOMER (OIL FILLED)

5 SPLIT PHASE MOTOR FOUR LEAD CONN. DIAGRAM.



CONNECTION SHOWN IS FOR CLOCKWISE ROTATION FACING SHAFT.
TO REVERSE ROTATION INTERCHANGE RED & GREEN LEADS.

6 DUAL VALUE CAPACITOR MOTOR FIVE LEAD CONNECTION DIAGRAM.



CONNECTION SHOWN IS FOR CLOCKWISE ROTATION FACING SHAFT.
TO REVERSE ROTATION INTERCHANGE RED & GREEN LEADS.

ELECTROLYTIC MOTOR STARTING CAPACITOR (SUPPLIED BY CUSTOMER)

OIL FILLED RUNNING CAPACITOR (SUPPLIED BY CUSTOMER)

NOTE 1 CONNECTIONS FOR DIAGRAM 3

HIGH SPEED : CLOCKWISE ROTATION FACING SHAFT END.
CONNECT BLUE & RED TO ONE SIDE OF LINE.
CONNECT YELLOW TO CAPACITOR.
CONNECT GREEN AND CAPACITOR TO OTHER SIDE OF LINE.
COUNTER CLOCKWISE ROTATION FACING SHAFT INTERCHANGE RED AND GREEN LEADS.

MED. SPEED : CLOCKWISE ROTATION FACING SHAFT END.
CONNECT RED AND BLUE TO ONE SIDE OF LINE.
CONNECT WHITE TO CAPACITOR
CONNECT BLACK AND CAPACITOR TO OTHER SIDE OF LINE.
COUNTER CLOCKWISE ROTATION FACING SHAFT END INTERCHANGE RED AND BLACK LEADS.

LOW SPEED : CLOCKWISE ROTATION FACING SHAFT END.
CONNECT RED AND BLUE TO ONE SIDE OF LINE
CONNECT VIOLET TO CAPACITOR
CONNECT BROWN AND CAPACITOR TO OTHER SIDE OF LINE.
COUNTER CLOCKWISE ROTATION FACING SHAFT END INTERCHANGE RED AND BROWN LEADS.

NOTE 2 CONNECTIONS FOR DIAGRAM 2

HIGH SPEED : CLOCKWISE ROTATION FACING SHAFT END.
CONNECT BLUE AND RED TO ONE SIDE OF LINE.
CONNECT YELLOW TO CAPACITOR.
CONNECT GREEN AND CAPACITOR TO OTHER SIDE OF LINE.
COUNTER CLOCKWISE ROTATION FACING SHAFT END INTERCHANGE RED AND GREEN LEADS.

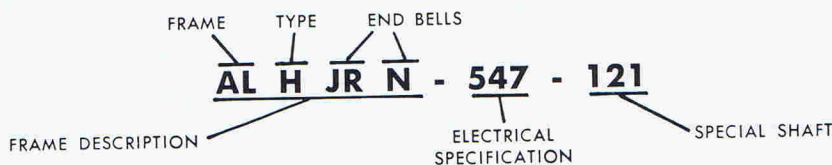
LOW SPEED : CLOCKWISE ROTATION FACING SHAFT END.
CONNECT RED AND BLUE TO ONE SIDE OF LINE.
CONNECT WHITE TO CAPACITORS.
CONNECT BLACK AND CAPACITORS TO OTHER SIDE OF LINE.
COUNTER CLOCKWISE ROTATION FACING SHAFT END INTERCHANGE RED AND BLACK LEADS

frame description

Frame sizes are indicated by one of the following:

"BS" - "FS" - "FBS" - "AS" - "AL" - "G" - "GL"

example



type letter after frame size

"H" denotes hysteresis synchronous motor. Example: "ALH".

"P" in this catalog denotes salient pole synchronous motor. Example: "ALP".

end bells

The letter following the frame and type letter designation indicates end bell or mounting. "BS", "FS" and "FBS" are available only as standard frames. Standard "A" frames are "AS" or "AL" per figure 6 page 18. Standard "G" frames are "G" or "GL" per figure 10 page 19. In addition to standard frame, the "A" and "G" frames are available as flange or face mounting. "J" square flange mounting with axial ventilation. "JR" square flange mounting with radial ventilation. "FR" face mounting with radial ventilation. "NR" end bell see figure 8 page 18 can be used for face mounting without locating boss, normally used when desired to mount something to the motor that doesn't need to be too accurately located such as a blower or fan shroud.

example

"ALHJR N" — would indicate:

"AL" — Frame

"H" — Hysteresis motor

"JR" — Flange mounting shaft end

"N" — "N" type end bell rear end

"ALHJRJR" — same as above except flange mounting both end of motor

LETTER "E" Denotes totally enclosed unit.

LETTER "D" Denotes standard double end shaft — Example: "ALHJRD"-547.

LETTER "S" Used with "G" or "GL" frame indicates a centrifugal switch in motor. Used in split phase or dual value capacitor motor. Example: "GS"-247.

LETTER "T" Indicates motor supplied with thermal overload protector. Available on "G" frame with standard rear end bell.

electrical specification

This number describes complete electrical specifications of motor — such as HP, RPM, Voltage, Frequency, etc.

shaft number

If the type number is not followed by another number, then the motor has a standard shaft per catalog drawings. If type number is followed by another number this indicates a special shaft and this number completely identifies the shaft to "ELINCO" for future reference.

example

"ALH"-547 — with standard shaft

"ALH"-547-121 — with special shaft

...MORE ELINCO PRECISION BUILT PRODUCTS AVAILABLE

A.C. AND D.C. GENERATORS

Catalogue EI-1 describes in detail over 170 precision built A.C. and D.C. generators in the following classifications:

- D.C. Permanent Magnet Tachometer Generators
- D.C. Wound Field Generators
- D.C. Speed-Squared Generators
- D.C. Dual Field Generators
- A.C. Permanent Magnet Generators
- A.C. Sine Wave Generators

COMMUTATOR MOTORS

Included in catalogue EI-2 is a complete description of motors in the following classifications:

- Permanent Magnet Motors
- D.C. Shunt Motors
- Separately Excited Shunt Motors
- Split Field Shunt Motors
- Series Motors
- Split Field Series Motors
- Universal Motors
- Split Field Universal Motors
- Governor Motors

INDUCTION AND TORQUE MOTORS

Catalogue EI-3 describes 60 and 400 cycle induction motors in single, two and three phases. They are also available in odd frequencies, dual speed and dual voltages.

This catalogue also describes single phase induction brake motors, as well as a wide variety of torque motors.

OTHER UNITS

- Self-synchronous motors
- Rotating self-synchronous motors
- Differential motors
- One and three phase rotating transformers
- Phase shifting rotary transformers
- Low inertia A.C. induction servo motors
- A.C. induction generators
- A.C. motor driven induction generators
- A.C. motor generator sets
- D.C. Motor generator sets
- Blower motors

WRITE FOR DETAILS

ELINCO ENGINEERING FACILITIES

... are available to you

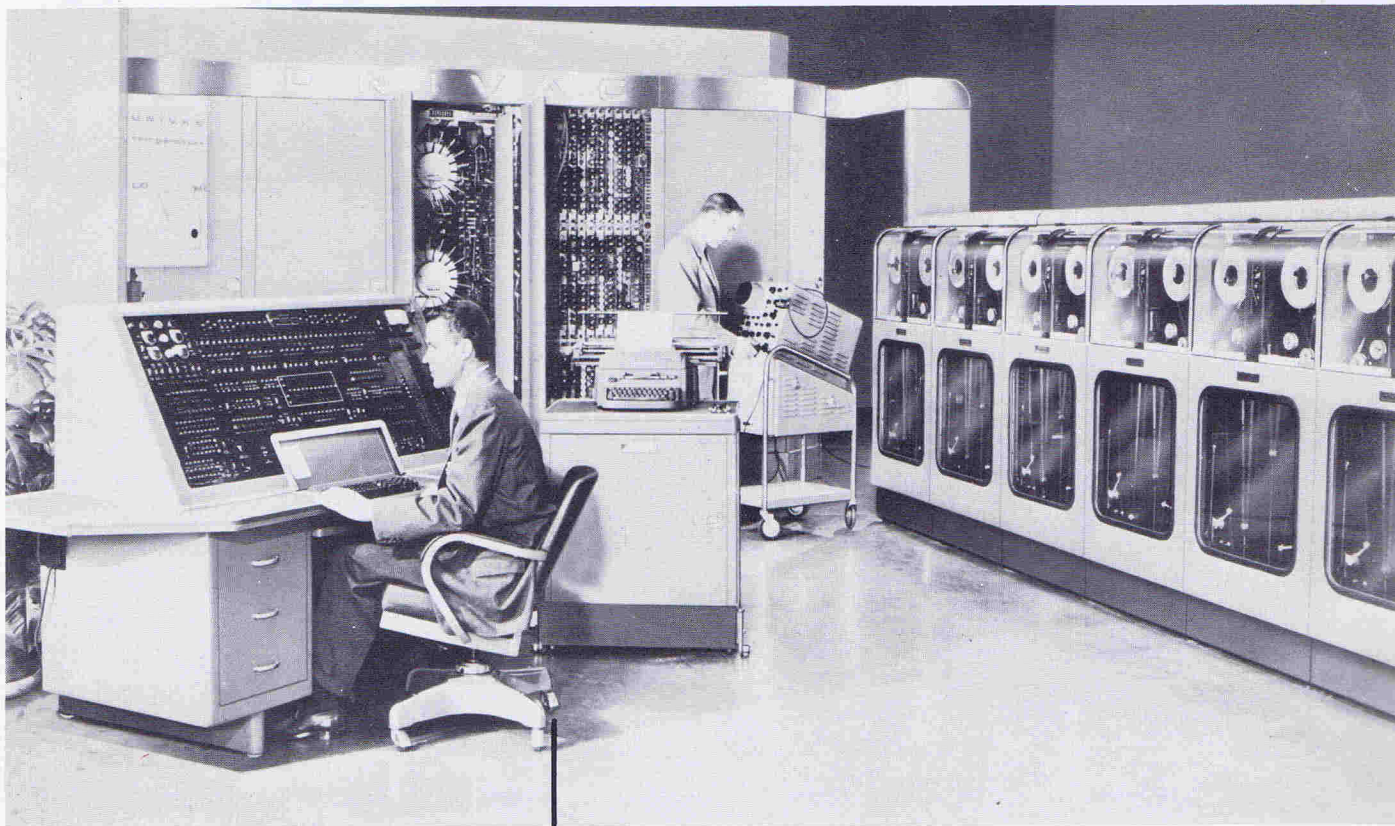
ELINCO continues to build its engineering and development facilities by steadily increasing its engineering and research staff.

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